

Date: Friday, 1/6/2006 7:47:44 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SPACEPOD FLOOR
Job Number :	25405		
Estimate Number :	10093		
P.O. Number :	N/A	Part Number :	D31872
This Issue :	1/6/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D3187 REV. B
First Issue :	N/A	Project Number :	N/A
Previous Run :	N/A	Drawing Revision :	B
	Type :	Material :	N/A
	PURCHASED PARTS	Due Date :	1/21/2006
Written By :	<u>SEE COMMENT BELOW</u>		Qty: 20 Um: Each
Checked & Approved By :	<u>SEE COMMENT BELOW</u>		
Comment :	Est: C 05.04.14 Now a purchased part KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 0000349 *AP 06/01/06*

Email or Ship DXF file to vendor

Laser Cut flat pattern per Dwg D3187

Possible Supplier: GFI

Material release note is required

2.0	D31872	Spacepod Floor
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
 SPACEPOD FLOOR

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

*C 206/01/26**20*

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK*206/01/31*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: _____

*C 206/02/01**20*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: LD Date: 06/02/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SPACEPOD FLOOR

Job Number: 25405

Part Number: D31872

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SUC 06/02/02

(20)

06/02/02

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



180 AVENUE LABROSSE
POINTE-CLAIRE, QUÉ., CANADA H9R 1A1
TÉL.: (514) 630-4877 - FAX: (514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.

VENDU À / SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7



BON DE LIVRAISON - SHIPPING MEMO

DATE DE LIVRAISON SHIPPING DATE	N° BON DE LIVRAISON SHIPPING MEMO NO.
2006/01/24	0329396

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

CODE DE CLIENT CUSTOMER CODE		N° DE CONTRAT JOB NO.	N° COMMANDE PO NO.	VIA SHIP VIA
DART GFI-0299		J0137769	PO00000349	
QUANTITÉ QUANTITY	VOTRE N° DE PIÈCE YOUR PART NO.	DESCRIPTION		
20	D3187-2	SPACEPOD FLOOR B25405		
		MATERIAL CERTIFICATION REQUIRED		
		J 06-01-31		

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

RECU PAR / RECEIVED BY

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO. 1 OUR JOB NO J0137769 SHIPPING MEMO 0329396

ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
	<u>20 PCS</u>	<u>PO00000349</u>	<u>D3187-2</u>		<u>SPACEPOD FLOOR</u>	<u>B</u>
MATERIAL		SUPPLIED BY			MAT. REL. NO.	
<u>AL 6061-T6 (QQ-A-250/11)</u>		<u>SAMUEL SPECIALTY / CORUS ALUM</u>			<u>59820 ATT'D</u>	

	PROCESS	PROCESSOR	RELEASE NOTE #
1			
2			
3			
4			
5			
6			
7			
8			
9			

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 25 JANUARY 2006

G.F.I. Q.C. REP. Salton H. H. H.





Programme d'Assurance Qualité Enregistré / Registered Q.A. Program
ISO 9001:2000 AS9100

LETTRE DE CONFORMITÉ – LETTER OF COMPLIANCE

Date: 13 JANVIER 2006

Company Name: G.F.I. Division of Thomas & Betts limited
Address: 180 avenue Labrosse
City: Pointe Claire, Qué.
Zip Code: H9R 1A1

du client: 59820 **# de commande SSMQ:** 850303
Customer's order #: **SSMQ's Order #:**

La présente est pour certifier que le matériel détaillé ci-dessous est conforme aux exigences de votre commande et des normes du grade tel que décrit:

The following is to certify that the material listed below meets your order requirements and grade standards as described:

Notre/Our Item #	# de pièces/ # of pieces	Épaisseur/Grandeur Guage/Size	Alliage/Trempe Alloy/Temper	Spécification / Specification	Lot/Heat
1	10	.050" X 48" X 144"	6061 T6		7143601

Bien à vous,
Yours truly,



Nicole Griffiths
Commis à l'administration.
Administration Clerk.

DOC : V/0080155614

DATE : 2005-05-25

PROD. REF. : 0000177224/002

NRBST : 61100/02

PAGE : 1/ 1

INSPECTION CERTIFICATE



CUSTOMER : CORUS ALUMINIUM ROLLED PRODUCTS US

475 N. MARTINGALE ROAD, SUITE 400
SCHAUMBURG 60173 USA

YOUR ORDER NUMBER : PO4017 (Samuel's PO# A16066)

OUR ORDER NUMBER : 61100/02

DOCUMENT NUMBER : V/0080155614

Corus Aluminium N.V.

A. Stocletlaan 87, 2570 Ouffel - Belgium

Tel. 32 (0)15 30 21 11 - Fax 32 (0)15 30 27 94

DESCRIPTION : ALU SHEET (STENC.) AA 6061-T6 AMS-QQA-250/11 AMS 4027M ASTM B209-04

DIMENSIONS : 144" X 48" X .05"

ARTICLE NO.:

COIL
NUMBERCAST
NUMBER

CHEMICAL COMPOSITION (%)

		SI	FE	CU	MN	MG	CR	TI	ZN
	MIN	0,40		0,15		0,8	0,04		
	MAX	0,8	0,7	0,40	0,15	1,2	0,35	0,15	0,25
001	7143601	0,67	0,4	0,21	0,09	1,0	0,15	0,02	0,02

OTHERS : EACH :
TOTAL :MIN 0,05 MAX
MIN 0,15 MAX

MECHANICAL PROPERTIES

TEST-
NUMBER1 N/MM2 = 1 MPA = 0,1 HBAR = 0,102 KG/MM2 = 0,145 KSI
/A = REAR END /M = MIDDLE /V = FRONT END /O = RANDOM SAMPLING

		RM KSI	RP02 KSI	A %
	MIN	42	35	10
	MAX			
001	/A	48	41	14
001	/M	48	42	14
001	/V	48	41	14

HEAD OF LABORATORY,
XAVIER SCHELTJENS

D 480381
382
383

Corus Aluminium Rolled Products - Corus Aluminium Extrusions